

## Stitch Meshing

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### Stitch Meshing

# Convert arbitrary 3D shapes into knit models fully automatically



### Knitting has a long history



Sock in Ancient Egypt 200 - 400 From: the British Museum



Madonna Knitting by Bertram of Minden 1400 - 1410



Life magazine's cover story November 24, 1941

#### **Common Products**



#### **Fashion Element**



#### Paris Fashion Week, Fall/Winter 2016/17

#### **New Manufacture Materials**





Nike Flyknit



### More Applications in Future

• Knitted carbon fiber electrodes



[Jost et al. 2013]

• Wearable thermal energy harvesting





#### Knitted structure allows some stretches



[Kaldor et al. 2008]

#### **Knit Structure**



Yarn Loop

[Abel et al. 2013]

### **Knit Structure**



#### But not too much



#### But not too much



### **Prior Work**

• Replicating the process of knitting machines



#### [Duhovic and Bhattacharyya 2006]

#### Stitch Meshes [Yuksel et al. 2012]



### Stitch Meshing





#### Yarn Loops & Stitches [Yuksel et al. 2012]



#### Yarn Loops & Stitches [Yuksel et al. 2012]



#### Yarn Loop

#### Stitch Mesh Face [Yuksel et al. 2012]





#### Stitch Mesh Face

#### Stitch Mesh Face [Yuksel et al. 2012]





#### Stitch Mesh Face

#### The Stitch Mesh Face [Yuksel et al. 2012]





#### Stitch Mesh Face

### Stitch Meshes



Stitch Mesh Face



### Stitch Meshes



Stitch Mesh Face



### Stitch Meshes



Stitch Mesh Face

#### The Stitch Mesh Face [Yuksel et al. 2012]

















### Stitch Type Library [Yuksel et al. 2012]





### Stitch Type Library [Yuksel et al. 2012]



#### Stitch Mesh [Yuksel et al. 2012]





#### Stitch Mesh Generation [Yuksel et al. 2012]





#### Example Pattern [Yuksel et al. 2012]



#### Stitch Mesh

**Final Result** 

#### Photo Reference














## Labeling the Input Mesh [Yuksel et al. 2012]



#### **Stitch Meshes**



#### **Stitch Meshes**



[Yuksel et al. 2012]

#### Problem

How to convert arbitrary mesh to stitch mesh for yarn-level modeling?



## Our Method

# We introduce the first fully automatic pipeline to convert arbitrary 3D shapes into knit models.





# Remeshing

We extend the robust quad-dominant meshing pipeline [Gao et al. 2017] to produce meshes

- Robust
- All face are similar size
- All angles are close to 90 degree



Robust Hex-Dominant Mesh Generation using Field-Guided Polyhedral Agglomeration Xifeng Gao, Wenzel Jakob, Marco Tarini, Daniele Panozzo ACM Transactions on Graphics (SIGGRAPH, 2017)

# Remeshing

We extend the robust quad-dominant meshing pipeline [Gao et al. 2017] to produce meshes

- Robust
- All face are similar size
- All angles are close to 90 degree
  Use 2-RoSy (two-fold rotational symmetry) field
  Cut each polygon with more than 5 sides by adding the edge that is most aligned with the orientation field





We use half-edge data structure for labeling

















- 1. Preprocess
  - Triangulation near singularities
- 2. Minimize conflicting by solving Mixed-integer Programming (MIP) problem
- 3. Postprocess
  - solving conflicts
  - merging triangles



Conflicting is unavoidable



Three valid half-edge configurations



Three valid half-edge configurations



1 - course edge0 - wale edge

#### Mixed-integer Programming problem

minimize

$$\sum_{i=0}^{n-1} (\ell_0^{e_i} - \ell_1^{e_i})^2$$
$$\ell_0^{e_i}, \ell_1^{e_i} \in \{0, 1\}$$



Mixed-integer Programming problem

minimize  $\sum_{i=0}^{n-1} (\ell_0^{e_i} - \ell_1^{e_i})^2$ <br/>subject to



for each quad face  $f_j$ ,  $\ell_0^{f_j} = \ell_2^{f_j}$ ,  $\ell_1^{f_j} = \ell_3^{f_j}$ ,  $\ell_0^{f_j} \neq \ell_1^{f_j}$  $\ell_k^{f_j} \in \{0, 1\}$ , k = 0, 1, 2, 3

#### Mixed-integer Programming problem

minimize  $\sum_{i=1}^{n-1} (\ell_0^{e_i} - \ell_1^{e_i})^2$ subject to for each quad face  $f_j$ ,  $\ell_0^{f_j} = \ell_2^{f_j}$ ,  $\ell_1^{f_j} = \ell_3^{f_j}$ ,  $\ell_0^{f_j} \neq \ell_1^{f_j}$  $\ell_k^{fj} \in \{0, 1\}, \quad k = 0, 1, 2, 3$ for each triangle face  $f_j$ ,  $\mathbf{1} \leq \ell_0^{f_j} + \ell_1^{f_j} + \ell_2^{f_j} \leq \mathbf{2}$  $\ell_k^{f_j} \in \{0, 1\}, \quad k = 0, 1, 2$ 

#### Postprocess – face splitting



#### Postprocess – edge rotation



Any type of quads can be represented by two triangles



#### Postprocess – triangles merging



#### Topology

• No conflicting

#### Geometry

- All faces have approximately the same size
- All angles are close to 90 degree









Knitting direction mismatch













1. group faces by wale edges to form rows

- 2. build a meta-graph
- 3. minimizes the number of course edges with mismatched wale directions





Grouped Stitch Mesh

- 1. group faces by wale edges to form rows
- 2. build a meta-graph
- 3. minimizes the number of course edges with mismatched wale directions





Grouped Stitch Mesh

Meta-graph



(d) Mesh with Knitting Directions

(e) Stitch Mesh
# Stitch Mesh Generation

Subdivide mesh to stitch mesh



# Stitch Mesh Generation

Subdivide mesh to stitch mesh



# Stitch Mesh Generation

Subdivide mesh to stitch mesh





(f) Final Yarn-Level Model

(e) Stitch Mesh

# Yarn Generation

Replace stitch mesh face with corresponding yarn loop topology











#### Default orientation field

#### Custom orientation field

#### Default orientation field

#### Custom orientation field



#### Custom orientation field

		# Input	# Mesh	# Stitch	Remesh	Labeling	K. Direction	Stitch Mesh	Mesh-based	Yarn	Yarn-level
		Faces	Faces	Faces			Assignment	Gen.	Relaxation	Gen.	Relaxation
Rocker Arm	(Fig.19a)	62K	2,018	7,880	2 s	8 s	99 ms	593 ms	12 s	18 ms	2 hr
Rocker Arm	(Fig.19b)	62K	2,037	7,790	2 s	4 s	127 ms	583 ms	9 s	22 ms	2 hr
Chinese Lion	(Fig.1)	100K	3,495	13,606	4 s	19 s	198 ms	1,049 ms	18 s	39 ms	2 hr*
Kitten	(Fig.1)	100K	3,690	14,460	4 s	16 s	124 ms	1,083 ms	16 s	37 ms	3 hr
Dragon	(Fig.1)	104K	4,218	16,458	4 s	26 s	370 ms	1,234 ms	53 s	35 ms	4 hr*
Horse	(Fig.20a)	134K	4,640	18,172	6 s	17 s	159 ms	1,297 ms	25 s	55 ms	2 hr
Horse	(Fig.20b)	134K	4,655	18,160	6 s	18 s	306 ms	1,311 ms	45 s	52 ms	2 hr
Elephant	(Fig.1)	299K	4,791	18,686	13 s	26 s	237 ms	1,421 ms	28 s	51 ms	2 hr
Fertility	(Fig.3)	167K	4,979	19,490	8 s	32 s	192 ms	1,495 ms	46 s	54 ms	1 hr*
Armadillo	(Fig.17)	280K	6,591	25,734	13 s	58 s	567 ms	1,963 ms	88 s	77 ms	2 hr*
Bunny (1.3K)	(Fig.16)	111K	353	1392	4 s	2 s	45 ms	119 ms	6 s	4 ms	<1 hr
Bunny (4K)	(Fig.16)	111K	1059	4124	4 s	2 s	66 ms	315 ms	8 s	12 ms	<1 hr
Bunny (7K)	(Fig.16)	111K	1,821	7,090	4 s	2 s	131 ms	550 ms	10 s	19 ms	1 hr*
Bunny (16K)	(Fig.16)	111K	4,003	15,704	5 s	16 s	147 ms	1101 ms	12 s	45 ms	2 hr
Bunny (48K)	(Fig.16)	406K	12,195	48,096	37 s	84 s	399 ms	3526 ms	130 s	159 ms	3 hr*

#### Table 1. The computation performance measurements for the steps of our pipeline.

The computation times are generated using a computer with Intel Core i7 6700HQ CPU @ 2.60 GHz with 16 GB RAM.

\* Yarn-level relaxation timings are generated using a computer with Intel Core i7 3930K CPU @ 3.20 GHz with 32 GB RAM.

#### **Customized 3D Print Glove**



#### 3D Print Octopus Sweater













Tests with 106 models

# Conclusion

# We introduce the first **fully automatic** pipeline to convert arbitrary 3D shapes into knit models.



# Future Work

#### Convert knitted structure to knittable structure





#### Hand Knitting

#### Machine Knitting







# Thanks!

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